



# Regulatory Oversight of Manufacturing Quality in the Medical Device Industry

Frederic Hamelin – Health Canada Dawn Tibodeau – TÜV SÜD America



#### **Generic Regulatory Framework**

Three pillars of a sound regulatory framework







- Of the three pillars, manufacturing quality spans the entire lifecycle of a medical device.
- Quality generally also encompasses requirements related to both pre- and postmarket activities.

### **Two Approaches to Quality**

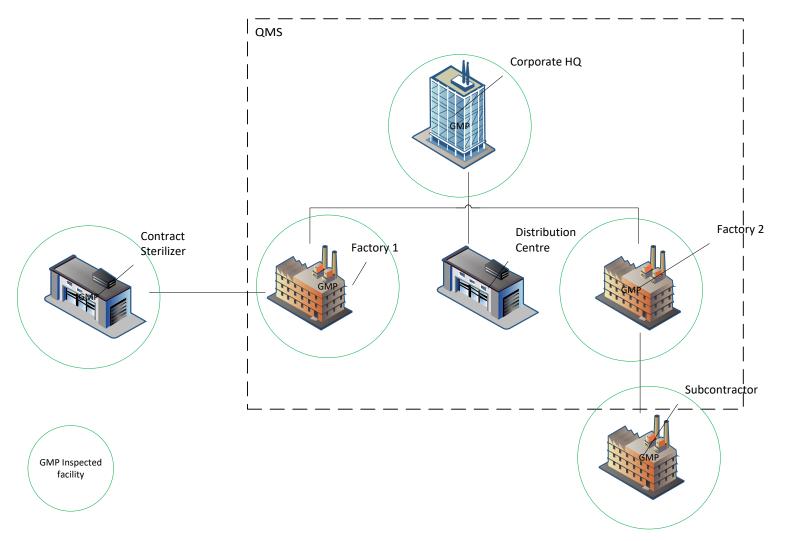
### Good Manufacturing Practices (GMP)

- Typically codified in regulations (e.g. 21 CFR 820 "QSR")
- Applied at the facility level
- Oversight usually conducted by Regulator

## Quality Management System (QMS)

- Generally uses external consensus standards (e.g. ISO 13485)
- Applied at the organisation level
- Oversight usually conducted by authorised/recognised third-party organisations

### **Application of GMP vs. QMS**



### **Types of QMS Certification**

- Unaccredited
- Accredited
  - With specialised scope
- Regulatory Program (i.e. MDSAP, EU NB, etc.)
  - Similar to accreditation with specialised scope but involves regulator

### **Certification Cycle**

